Calculate the percentage content of flavonoids, expressed as hyperoside, using the following expression:

$$\frac{A \times 1.25}{m}$$

i.e. taking the specific absorbance of hyperoside to be 500.

A = absorbance at 425 nm;

m = mass of the drug to be examined, in grams.

#### 01/2008:1400 corrected 6.0

M<sub>r</sub> 152.2

## **D-CAMPHOR**

### D-Camphora

# H<sub>3</sub>C H<sub>3</sub>C H<sub>3</sub>C

C<sub>10</sub>H<sub>16</sub>O [464-49-3]

#### DEFINITION

(1R,4R)-1,7,7-Trimethylbicyclo[2.2.1]heptan-2-one.

#### CHARACTERS

*Appearance*: white or almost white, crystalline powder or friable, crystalline masses.

Highly volatile even at room temperature.

*Solubility*: slightly soluble in water, very soluble in alcohol and in light petroleum, freely soluble in fatty oils, very slightly soluble in glycerol.

#### IDENTIFICATION

First identification: A, C.

Second identification: A, B, D.

- A. Specific optical rotation (see Tests).
- B. Melting point (2.2.14): 175 °C to 179 °C.
- C. Infrared absorption spectrophotometry (2.2.24). Comparison: racemic camphor CRS.
- D. Dissolve 1.0 g in 30 ml of *methanol R*. Add 1.0 g of *hydroxylamine hydrochloride R* and 1.0 g of *anhydrous sodium acetate R*. Boil under a reflux condenser for 2 h. Allow to cool and add 100 ml of *water R*. Filter, wash the precipitate obtained with 10 ml of *water R* and recrystallise from 10 ml of a mixture of 4 volumes of *alcohol R* and 6 volumes of *water R*. The crystals, dried *in vacuo*, melt (*2.2.14*) at 118 °C to 121 °C.

#### TESTS

Carry out the weighings and dissolution rapidly.

**Solution S.** Dissolve 2.50 g in 10 ml of *alcohol R* and dilute to 25.0 ml with the same solvent.

**Appearance of solution**. Solution S is clear (2.2.1) and colourless (2.2.2, Method II).

**Acidity or alkalinity**. To 10 ml of solution S add 0.1 ml of *phenolphthalein solution R1*. The solution is colourless. Not more than 0.2 ml of 0.1 *M sodium hydroxide* is required to change the colour of the indicator.

**Specific optical rotation** (2.2.7): + 40.0 to + 43.0, determined on solution S.

Related substances. Gas chromatography (2.2.28).

*Test solution*. Dissolve 2.50 g of the substance to be examined in *heptane* R and dilute to 25.0 ml with the same solvent.

*Reference solution (a).* Dilute 1.0 ml of the test solution to 100.0 ml with *heptane R*.

*Reference solution (b).* Dilute 10.0 ml of reference solution (a) to 20.0 ml with *heptane R*.

*Reference solution (c).* Dissolve 0.50 g of *borneol R* in *heptane R* and dilute to 25.0 ml with the same solvent. Dilute 5.0 ml of the solution to 50.0 ml with *heptane R*. *Reference solution (d).* Dissolve 50 mg of *linalol R* and 50 mg of *bornyl acetate R* in *heptane R* and dilute to 100.0 ml with the same solvent.

Column:

- size: l = 30 m,  $\emptyset = 0.25 \text{ mm}$ ,

- *stationary phase: macrogol 20 000 R* (0.25 µm).

Carrier gas: helium for chromatography R.

Split ratio: 1:70.

*Flow rate*: 45 cm/s.

Temperature:

	Time (min)	Temperature (°C)
Column	0 - 10	50
	10 - 35	$50 \rightarrow 100$
	35 - 45	$100 \rightarrow 200$
	45 - 55	200
Injection port		220
Detector		250

Detection: flame ionisation.

Injection: 1 µl.

*System suitability*: reference solution (d).

- *resolution*: minimum 3.0 between the peaks due to bornyl acetate and to linalol.
- Limits:
- borneol: not more than the area of the principal peak in the chromatogram obtained with reference solution (c) (2.0 per cent),
- *any other impurity*: not more than half of the area of the principal peak in the chromatogram obtained with reference solution (a) (0.5 per cent),
- *total of other impurities*: not more than 4 times the area of the principal peak in the chromatogram obtained with reference solution (a) (4.0 per cent),
- *disregard limit*: 0.1 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

#### Halogens: maximum 100 ppm.

Dissolve 1.0 g in 10 ml of 2-propanol R in a distillation flask. Add 1.5 ml of *dilute sodium hydroxide solution* R and 50 mg of *nickel-aluminium alloy* R. Heat on a water-bath until the 2-propanol R has evaporated. Allow to cool and add 5 ml of *water* R. Mix and filter through a wet filter previously washed with *water* R until free from chlorides. Dilute the filtrate to 10.0 ml with *water* R. To 5.0 ml of the solution, add *nitric acid* R dropwise until the precipitate which forms is redissolved and dilute to 15 ml with *water* R. The solution complies with the limit test for chlorides (2.4.4).

**Residue on evaporation** (2.8.9): maximum 0.05 per cent.

Evaporate 2.0 g on a water-bath and dry in an oven at 100-105  $^{\circ}$ C for 1 h. The residue weighs a maximum of 1 mg.

01/2008:0655

corrected 6.0

M<sub>r</sub> 152.2

**Water**. Dissolve 1 g in 10 ml of *light petroleum R*. The solution is clear (2.2.1).

#### **IMPURITIES**



A. 2,6,6-trimethylbicyclo[3.1.1]hept-2-ene (α-pinene),



B. 2,2-dimethyl-3-methylenebicyclo[2.2.1]heptane (camphene),



C. 6,6-dimethyl-2-methylenebicyclo[3.1.1]heptane ( $\beta$ -pinene),



D. 3,3-dimethyl-2-oxabicyclo[2.2.2]octane (cineole),



- E. R1 = CH<sub>3</sub>, R2 + R3 = O: 1,3,3-trimethylbicyclo[2.2.1]heptan-2-one (fenchone),
- F. R1 = CH<sub>3</sub>, R2 = OH, R3 = H: *exo*-1,3,3trimethylbicyclo[2.2.1]heptan-2-ol (fenchol),
- G. R1 = H, R2 = OH, R3 = CH<sub>3</sub>: *exo*-2,3,3trimethylbicyclo[2.2.1]heptan-2-ol (camphene hydrate),
- H. R1 = H, R2 = CH<sub>3</sub>, R3 = OH: *endo*-2,3,3trimethylbicyclo[2.2.1]heptan-2-ol (methylcamphenilol),



- I. R = OH, R' = H: *exo*-1,7,7-trimethylbicyclo[2.2.1]heptan-2ol (*exo*-borneol),
- J. R = H, R' = OH: *endo*-1,7,7-trimethylbicyclo[2.2.1]heptan-2-ol (*endo*-borneol).



# Camphora racemica



C<sub>10</sub>H<sub>16</sub>O [76-22-2]

#### DEFINITION

(1RS,4RS)-1,7,7-Trimethylbicyclo[2.2.1]heptan-2-one.

#### CHARACTERS

*Appearance*: white or almost white, crystalline powder or friable, crystalline masses, highly volatile even at room temperature.

*Solubility*: slightly soluble in water, very soluble in ethanol (96 per cent) and in light petroleum, freely soluble in fatty oils, very slightly soluble in glycerol.

## IDENTIFICATION

First identification: A, C.

Second identification: A, B, D.

- A. Optical rotation (see Tests).
- B. Melting point (*2.2.14*): 172 °C to 180 °C.
- C. Infrared absorption spectrophotometry (2.2.24). *Preparation*: mulls in *liquid paraffin R*. *Comparison*: racemic camphor CRS.
- D. Dissolve 1.0 g in 30 ml of *methanol R*. Add 1.0 g of *hydroxylamine hydrochloride R* and 1.0 g of *anhydrous sodium acetate R*. Boil under a reflux condenser for 2 h. Allow to cool and add 100 ml of *water R*. A precipitate is formed. Filter, wash with 10 ml of *water R* and recrystallize from 10 ml of a mixture of 4 volumes of *ethanol (96 per cent) R* and 6 volumes of *water R*. The crystals, dried *in vacuo*, melt (*2.2.14*) at 118 °C to 121 °C.

#### TESTS

Carry out the weighings rapidly.

**Solution S.** Dissolve 2.50 g in 10 ml of *ethanol (96 per cent) R* and dilute to 25.0 ml with the same solvent.

**Appearance of solution**. Solution S is clear (2.2.1) and colourless (2.2.2, *Method II*).

**Acidity or alkalinity**. Dissolve 1.0 g in 10 ml of *ethanol* (96 per cent) R and add 0.1 ml of *phenolphthalein* solution R1. The solution is colourless. Not more than 0.2 ml of 0.1 M sodium hydroxide is required to change the colour of the indicator.

**Optical rotation** (2.2.7):  $-0.15^{\circ}$  to  $+0.15^{\circ}$ , determined on solution S.

Related substances. Gas chromatography (2.2.28).

*Test solution*. Dissolve 50 mg of the substance to be examined in *hexane* R and dilute to 50.0 ml with the same solvent.