D. 4-[4-(4-chlorophenyl)-4-hydroxypiperidin-1-yl]-1-[4-[4-(4-chlorophenyl)-4-hydroxypiperidin-1-yl]phenyl]butan-1-one,

- E. R = H, R' = Cl: 4-[4-(4'-chlorobiphenyl-4-yl)-4-hydroxypiperidin-1-yl]-1-(4-fluorophenyl)butan-1-one,
- F. R = Cl, R' = H: 4-[4-(3'-chlorobiphenyl-4-yl)-4-hydroxypiperidin-1-yl]-1-(4-fluorophenyl)butan-1-one.

01/2008:1431

HALOPERIDOL DECANOATE

Haloperidoli decanoas

$$H_3C$$

 $C_{31}H_{41}ClFNO_3$ [74050-97-8]

 M_{r} 530.1

DEFINITION

4-(4-Chlorophenyl)-1-[4-(4-fluorophenyl)-4-oxobutyl]piperidin-4-yl decanoate.

Content: 98.5 per cent to 101.0 per cent (dried substance).

CHARACTERS

Appearance: white or almost white powder.

Solubility: practically insoluble in water, very soluble in ethanol (96 per cent), in methanol and in methylene chloride. mp: about $42\ ^{\circ}\text{C}$.

IDENTIFICATION

A. Infrared absorption spectrophotometry (2.2.24).

Preparation: mulls in liquid paraffin R. Comparison: haloperidol decanoate CRS.

B. To 0.1 g in a porcelain crucible add 0.5 g of *anhydrous sodium carbonate R*. Heat over an open flame for 10 min. Allow to cool. Take up the residue with 5 ml of *dilute nitric acid R* and filter. To 1 ml of the filtrate add 1 ml of *water R*. The solution gives reaction (a) of chlorides (2.3.1).

TESTS

Appearance of solution. The solution is clear (2.2.1) and not more intensely coloured than reference solution B_5 (2.2.2, Method II).

Dissolve 2.0 g in $methylene\ chloride\ R$ and dilute to 20 ml with the same solvent.

Related substances. Liquid chromatography (2.2.29). *Prepare the solutions immediately before use and protect from light.*

Test solution. Dissolve 0.100 g of the substance to be examined in *methanol R* and dilute to 10.0 ml with the same solvent.

Reference solution (a). Dissolve 2.5 mg of bromperidol decanoate CRS and 2.5 mg of haloperidol decanoate CRS in methanol R, then dilute to 50.0 ml with the same solvent.

Reference solution (b). Dilute 5.0 ml of the test solution to 100.0 ml with *methanol R*. Dilute 1.0 ml of this solution to 10.0 ml with *methanol R*.

Column:

- size: l = 0.1 m, $\emptyset = 4.0 \text{ mm}$;
- stationary phase: base-deactivated octadecylsilyl silica gel for chromatography R (3 µm).

Mobile phase:

- mobile phase A: 27 g/l solution of tetrabutylammonium hydrogen sulphate R;
- mobile phase B: acetonitrile R;

Time (min)	Mobile phase A $(per cent V/V)$	Mobile phase B (per cent <i>V/V</i>)
0 - 30	$80 \rightarrow 40$	$20 \rightarrow 60$
30 - 35	40	60
35 - 40	$40 \rightarrow 80$	$60 \rightarrow 20$

Flow rate: 1.5 ml/min.

Detection: spectrophotometer at 230 nm.

Equilibration: with *acetonitrile* R for at least 30 min and then with the mobile phase at the initial composition for at least 5 min.

Injection: 10 μ l; inject *methanol R* as a blank.

Retention time: haloperidol decanoate = about 24 min; bromperidol decanoate = about 24.5 min.

System suitability: reference solution (a):

 resolution: minimum 1.5 between the peaks due to haloperidol decanoate and bromperidol decanoate; if necessary, adjust the gradient or the time programme for the linear gradient elution.

Limits:

- impurities A, B, C, D, E, F, G, H, I, J, K: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.5 per cent);
- total: not more than 3 times the area of the principal peak in the chromatogram obtained with reference solution (b) (1.5 per cent);

 disregard limit: 0.1 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

Loss on drying (2.2.32): maximum 0.5 per cent, determined on 1.000 g by drying *in vacuo* at 30 $^{\circ}$ C.

Sulphated ash (2.4.14): maximum 0.1 per cent, determined on 1.0 g in a platinum crucible.

ASSAY

Dissolve 0.425 g in 50 ml of a mixture of 1 volume of anhydrous acetic acid R and 7 volumes of methyl ethyl ketone R. Titrate with 0.1 M perchloric acid using 0.2 ml of naphtholbenzein solution R as indicator.

1 ml of 0.1 M perchloric acid is equivalent to 53.01 mg of $\rm C_{31}H_{41}ClFNO_3$.

STORAGE

Protected from light, at a temperature below 25 °C.

IMPURITIES

Specified impurities: A, B, C, D, E, F, G, H, I, J, K.

Other detectable impurities (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph Substances for pharmaceutical use (2034). It is therefore not necessary to identify these impurities for demonstration of compliance. See also 5.10. Control of impurities in substances for pharmaceutical use): L.

- A. R1 = F, R2 = R3 = R4 = H: 1-[4-(4-fluorophenyl)-4-oxobutyl]-4-phenylpiperidin-4-yl decanoate,
- B. R1 = R2 = H, R3 = F, R4 = Cl: 4-(4-chlorophenyl)-1-[4-(2-fluorophenyl)-4-oxobutyl]piperidin-4-yl decanoate,
- C. R1 = F, R2 = C_2H_5 , R3 = H, R4 = Cl: 4-(4-chlorophenyl) 1-[4-(3-ethyl-4-fluorophenyl)-4-oxobutyl]piperidin-4-yl decanoate.

D. 4-(4-chlorophenyl)-1-[4-[4-[4-(4-chlorophenyl)-4-hydroxypiperidin-1-yl]phenyl]-4-oxobutyl]piperidin-4-yl decanoate,

- E. R = H, R' = Cl: 4-(4'-chlorobiphenyl-4-yl)-1-[4-(4-fluorophenyl)-4-oxobutyl]piperidin-4-yl decanoate,
- F. R = Cl, R' = H: 4-(3'-chlorobiphenyl-4-yl)-1-[4-(4-fluorophenyl)-4-oxobutyl]piperidin-4-yl decanoate,
- G. haloperidol,

$$\begin{array}{c|c} F & & & \\ \hline \\ O & & \\ \hline \\ O & & \\ \end{array}$$

- H. n = 5: 4-(4-chlorophenyl)-1-[4-(4-fluorophenyl)-4-oxobutyl]piperidin-4-yl octanoate,
- I. n = 6: 4-(4-chlorophenyl)-1-[4-(4-fluorophenyl)-4-oxobutyl]piperidin-4-yl nonanoate,
- J. n = 8: 4-(4-chlorophenyl)-1-[4-(4-fluorophenyl)-4-oxobutyl]piperidin-4-yl undecanoate,
- K. n = 9: 4-(4-chlorophenyl)-1-[4-(4-fluorophenyl)-4-oxobutyl]piperidin-4-yl dodecanoate,

L. 1-(4-fluorophenyl)ethanone.

01/2008:0393

HALOTHANE

Halothanum

C₂HBrClF₃ [151-67-7]

 $M_{\star} 197.4$

DEFINITION

(*RS*)-2-Bromo-2-chloro-1,1,1-trifluoroethane to which 0.01 per cent m/m of thymol has been added.

CHARACTERS

Appearance: clear, colourless, mobile, heavy, non-flammable liquid.

Solubility: slightly soluble in water, miscible with anhydrous ethanol and with trichloroethylene.