

**Loss on drying (2.2.32):** maximum 0.5 per cent, determined on 1.000 g by drying in an oven *in vacuo* at 50 °C over *diphosphorus pentoxide R* for 2 h.

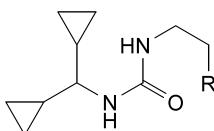
#### ASSAY

Dissolve 0.200 g in 50 ml of *anhydrous acetic acid R*. Titrate with 0.1 M *perchloric acid*, determining the end-point potentiometrically (2.2.20).

1 ml of 0.1 M *perchloric acid* is equivalent to 27.82 mg of C<sub>10</sub>H<sub>19</sub>N<sub>2</sub>O<sub>5</sub>P.

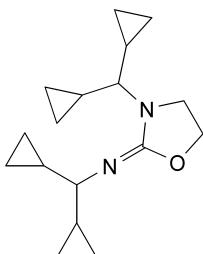
#### IMPURITIES

*Specified impurities:* A, B, C.



A. R = OH: 1-(dicyclopropylmethyl)-3-(2-hydroxyethyl)urea,

B. R = Cl: 1-(2-chloroethyl)-3-(dicyclopropylmethyl)urea,



C. N,3-bis(dicyclopropylmethyl)oxazolidin-2-imine.

It shows polymorphism (5.9).

#### IDENTIFICATION

Infrared absorption spectrophotometry (2.2.24).

*Preparation:* discs.

*Comparison:* *risperidone CRS*.

If the spectra obtained show differences, dissolve the substance to be examined and the reference substance separately in *acetone R*, evaporate to dryness and record new spectra using the residues.

#### TESTS

**Appearance of solution.** The solution is clear (2.2.1) and colourless (2.2.2, *Method II*).

Dissolve 0.1 g in a 7.5 g/l solution of *tartaric acid R* and dilute to 100 ml with the same acid solution.

**Related substances.** Liquid chromatography (2.2.29).

**Test solution.** Dissolve 0.100 g of the substance to be examined in *methanol R* and dilute to 10.0 ml with the same solvent.

**Reference solution (a).** Dissolve 10 mg of *risperidone for system suitability CRS* (containing impurities A, B, C, D and E) in *methanol R* and dilute to 1.0 ml with the same solvent.

**Reference solution (b).** Dilute 1.0 ml of the test solution to 100.0 ml with *methanol R*. Dilute 5.0 ml of this solution to 25.0 ml with *methanol R*.

**Column:**

- *size*:  $l = 0.10\text{ m}$ ,  $\varnothing = 4.6\text{ mm}$ ,
- *stationary phase*: *base-deactivated octadecylsilyl silica gel for chromatography R* (3  $\mu\text{m}$ ).

**Mobile phase:**

- *mobile phase A*: 5 g/l solution of *ammonium acetate R*,
- *mobile phase B*: *methanol R*,

Time (min)	Mobile phase A (per cent V/V)	Mobile phase B (per cent V/V)
0 - 2	70	30
2 - 17	70 → 30	30 → 70
17 - 22	30	70
22 - 23	30 → 70	70 → 30
23 - 27	70	30

**Flow rate:** 1.5 ml/min.

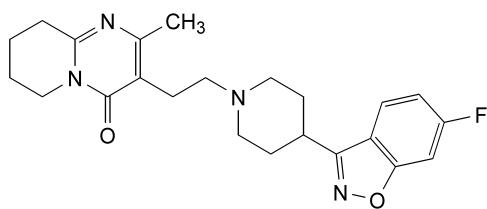
**Detection:** spectrophotometer at 260 nm.

**Injection:** 10  $\mu\text{l}$ .

**Relative retention** with reference to *risperidone* (retention time = about 12 min): impurity A = about 0.69; impurity B = about 0.75; impurity C = about 0.81; impurity D = about 0.94; impurity H = about 0.96; impurity E = about 1.12; impurity F = about 1.32; impurity I = about 1.60.

**System suitability:** reference solution (a):

- *peak-to-valley ratio*: minimum 1.5, where  $H_p$  = height above the baseline of the peak due to impurity D and  $H_v$  = height above the baseline of the lowest point of the curve separating this peak from the peak due to *risperidone*,
- the chromatogram obtained is similar to the chromatogram supplied with *risperidone for system suitability CRS*.



**DEFINITION**  
3-[2-[4-(6-Fluoro-1,2-benzisoxazol-3-yl)piperidin-1-yl]ethyl]-2-methyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one.

**Content:** 99.0 per cent to 101.0 per cent (dried substance).

#### CHARACTERS

**Appearance:** white or almost white powder.

**Solubility:** practically insoluble in water, freely soluble in methylene chloride, sparingly soluble in ethanol (96 per cent). It dissolves in dilute acid solutions.

**Limits:**

- *impurities A, B, C, D, E*: for each impurity, not more than the area of the principal peak in the chromatogram obtained with reference solution (b) (0.2 per cent),
- *any other impurity*: for each impurity, not more than 0.5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.1 per cent),
- *total*: not more than 1.5 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.3 per cent),
- *disregard limit*: 0.25 times the area of the principal peak in the chromatogram obtained with reference solution (b) (0.05 per cent).

**Loss on drying** (2.2.32): maximum 0.5 per cent, determined on 1.000 g by drying in an oven at 105 °C for 4 h.

**Sulphated ash** (2.4.14): maximum 0.1 per cent, determined on 1.0 g in a platinum crucible.

**ASSAY**

Dissolve 0.160 g in 70 ml of a mixture of 1 volume of *anhydrous acetic acid* R and 7 volumes of *methyl ethyl ketone* R and titrate with 0.1 M *perchloric acid*. Determine the end-point potentiometrically (2.2.20).

1 ml of 0.1 M *perchloric acid* is equivalent to 20.53 mg of C<sub>23</sub>H<sub>27</sub>FN<sub>4</sub>O<sub>2</sub>.

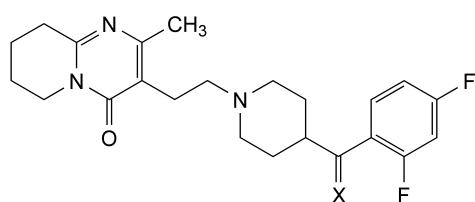
**STORAGE**

Protected from light.

**IMPURITIES**

*Specified impurities: A, B, C, D, E.*

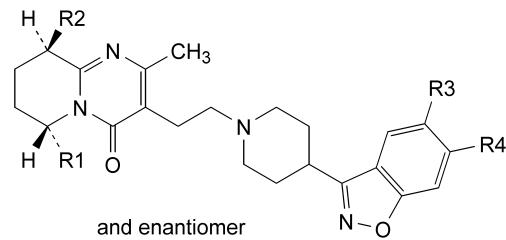
*Other detectable impurities* (the following substances would, if present at a sufficient level, be detected by one or other of the tests in the monograph. They are limited by the general acceptance criterion for other/unspecified impurities and/or by the general monograph *Substances for pharmaceutical use* (2034). It is therefore not necessary to identify these impurities for demonstration of compliance. See also 5.10. *Control of impurities in substances for pharmaceutical use*): F, H, I.



A. X = N-OH: 3-[2-[4-(E)-(2,4-difluorophenyl)(hydroxyimino)methyl]piperidin-1-yl]ethyl]-2-methyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one,

B. X = N-OH: 3-[2-[4-(Z)-(2,4-difluorophenyl)(hydroxyimino)methyl]piperidin-1-yl]ethyl]-2-methyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one,

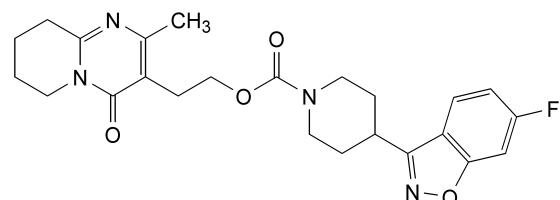
H. X = O: 3-[2-[4-(2,4-difluorobenzoyl)piperidin-1-yl]ethyl]-2-methyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one,



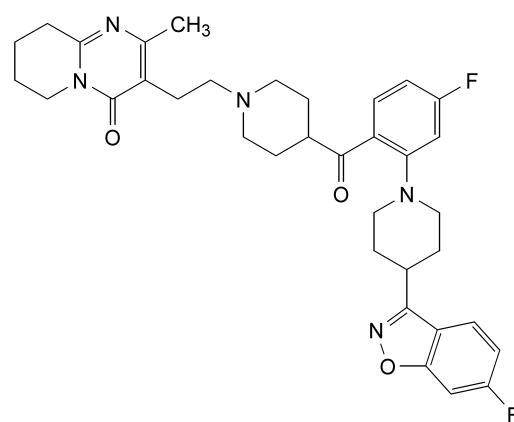
C. R1 = R3 = H, R2 = OH, R4 = F: (9RS)-3-[2-[4-(6-fluoro-1,2-benzisoxazol-3-yl)piperidin-1-yl]ethyl]-9-hydroxy-2-methyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one,

D. R1 = R2 = R4 = H, R3 = F: 3-[2-[4-(5-fluoro-1,2-benzisoxazol-3-yl)piperidin-1-yl]ethyl]-2-methyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one,

E. R1 = CH<sub>3</sub>, R2 = R3 = H, R4 = F: (6RS)-3-[2-[4-(6-fluoro-1,2-benzisoxazol-3-yl)piperidin-1-yl]ethyl]-2,6-dimethyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one,



F. 2-[2-methyl-4-oxo-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-3-yl]ethyl 4-(6-fluoro-1,2-benzisoxazol-3-yl)piperidin-1-carboxylate,



I. 3-[2-[4-fluoro-2-[4-(6-fluoro-1,2-benzisoxazol-3-yl)piperidin-1-yl]benzoyl]piperidin-1-yl]ethyl]-2-methyl-6,7,8,9-tetrahydro-4H-pyrido[1,2-a]pyrimidin-4-one.